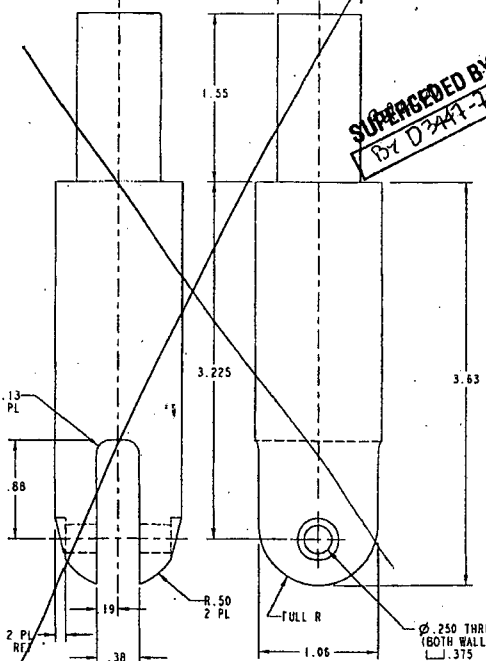
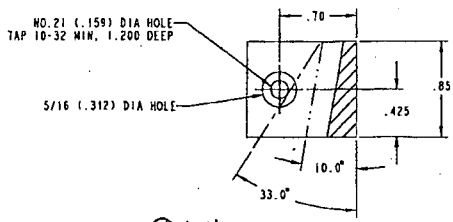
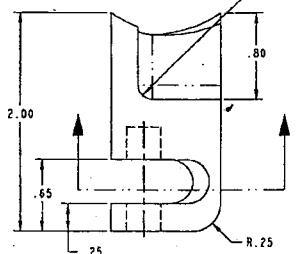
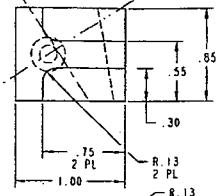
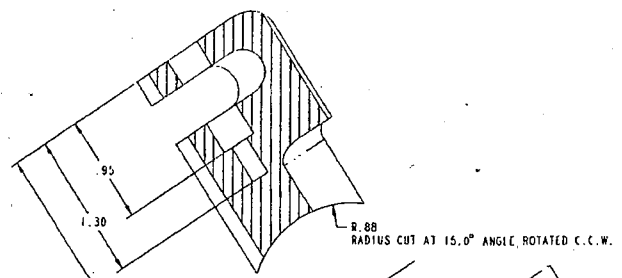
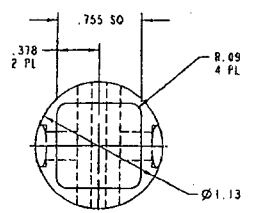
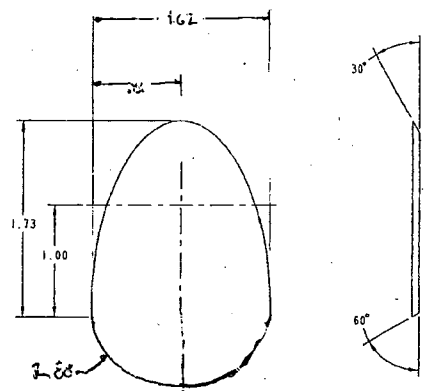


8 7 6 5 4 3 2 1



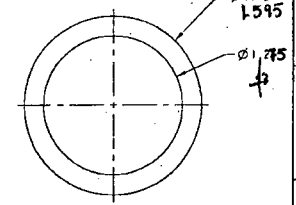
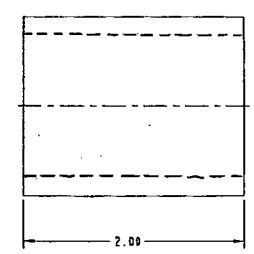
345 CLEVIS (COMMERCIAL VER)
SCALE 2.000
MAT: 2024-13 AL
QQ-A-200/3

① JLM
-277 CONTOURED HINGE ARM
SCALE 2.000
MAT: 1.00 SO, 6061-T6, QQ-A-200/8



① -233 OUTER TUBE
SCALE 2.000
MAT: .063 THK. 6061-T6, QQ-A-250/11

RELEASED
#00 VI 70



⑧ -265 TEFLON BUSHING
SCALE 2.000 (ACCORDING TO PDM R.1330)
MAT: TEFLON DELRIN

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75052
STATE CODE IDENT NO. 9105UV8
REV. 81
SCALE: 20 M 45

NO 44429
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:51 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONTOURED HINGE ARM

Job Number: 41499

Part Number: PB6743001277

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

mf 08/09/05

(22)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST131

JS 08/09/05

(12)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/10

Job Completion



mf 08-09-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:51 PM
User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CONTOURED HINGE ARM	
Job Number :	41499			
Estimate Number :	12071			
P.O. Number :		Part Number :	PB6743001277	
This Issue :	19/08/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE20	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	40059	Drawing Revision :	B1	
		Material :		
Written By :		Due Date :	18/09/2008	Qty: 12 Um: Each
Checked & Approved By :	JUL 08.8.20			
Comment :	Est. A05.07.19 New issue KJ/JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B1250X01250	6061-T6 Bar 1.25 x 1.25
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Comment: Qty.: 0.1969 f(s)/Unit Total: 2.3625 f(s)

6061-T6 Bar 1.25 x 1.25"

Material: 6061-T6 Bar (QQ-A-200/8)

(M6061T6B1.250x01.250)

Identify for B67-43001-277

Batch: M109068

mmf 08/08/30

(12)

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: BAND SAW

Cut blanks: 1.250" x 1.250" x 2.250" long

mmf 08/08/30

(12)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA544 and Dwg B67-43001

Identify as B67-43001-277

Dwg Rev B

Folio Rev B

Manually tap part as per Dwg B67-43001

Deburr

N.A 08/09/04

(12)

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

N.A 08/09/04

(12)